

Honda's new solid-state batteries could double range and lower cost

The automaker gave Driving a tour of its research lab, where measures to meet its carbon-neutrality goals are in development

Graeme Fletcher

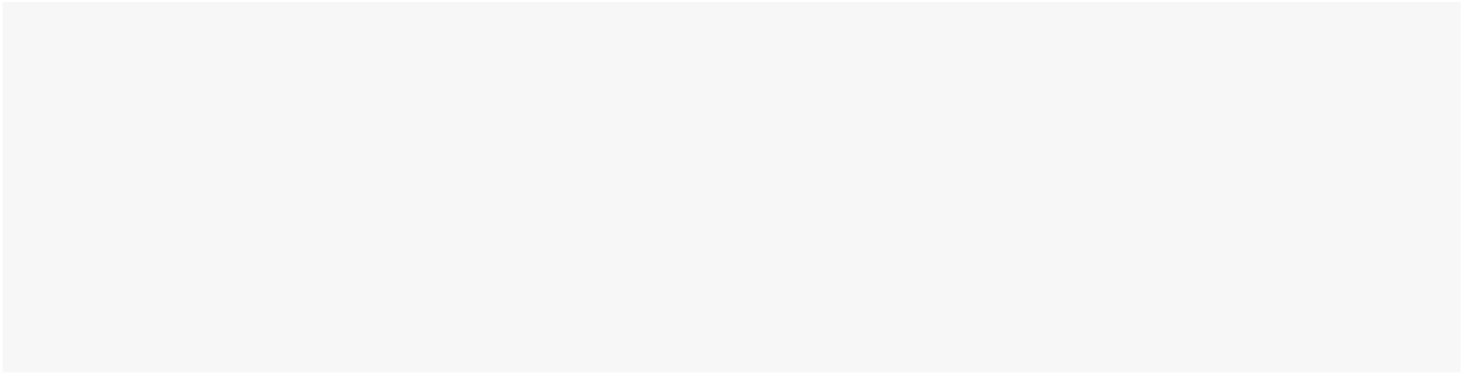
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Honda's Dreamo algae, used to turn carbon-dioxide into protein PHOTO BY GRAEME FLETCHER

If you haven't yet heard, Honda's set some green goals for itself: carbon neutrality for all products and corporate activities by 2050. Now this could be viewed as an optimistic target, given Honda does not even sell a fully-electric vehicle in North America. But this situation will change in the coming years, through a number of innovative ideas.

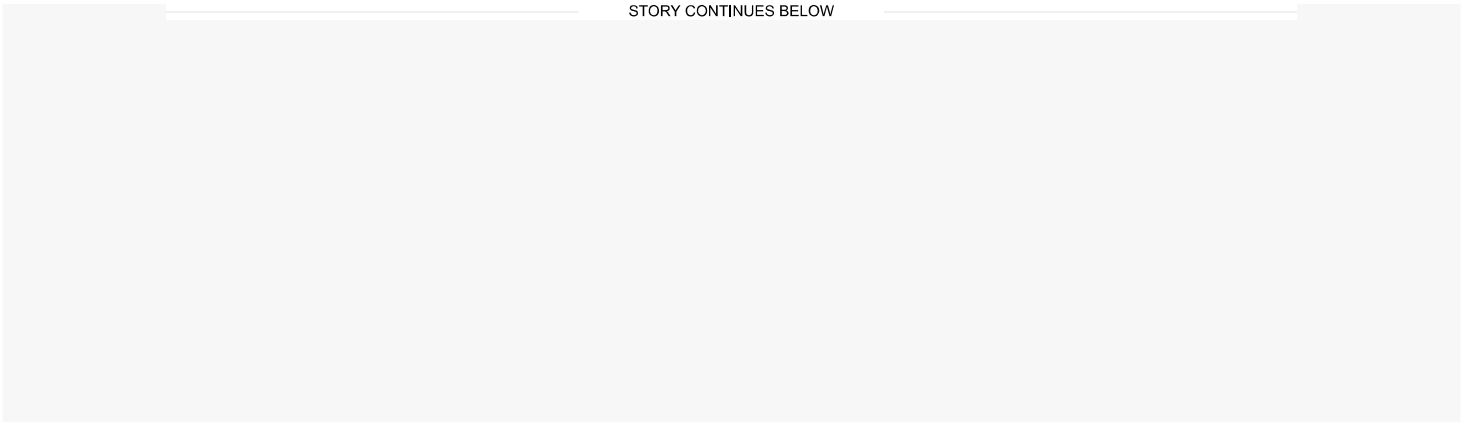
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Honda is going to launch its first full-electric vehicle, a joint venture with GM, in 2024. The Prologue rides on a shared platform and will use a version of the Ultium battery found in the Blazer EV. The joint venture will also develop an “affordable” EV concept. Honda’s CEO, Toshihiro Mibe, said the goal is to offer an EV that will sell for less than US\$30,000 as early as 2027. This, he believes, is crucial if the mass-adoption of electric vehicles is going to reach the levels the industry and world governments are hoping to achieve — in Canada, our government’s aiming to make all new light-duty cars and passenger trucks zero-emission by 2035.

The most intriguing and potentially beneficial part of the program is Honda’s planned shift away from lithium-ion batteries and towards a new all-solid-state battery pack it’s actively developing. Beyond the EV and fuel-cell joint ventures it has with GM, Honda is working on its *own* EV platform and this exciting new battery.

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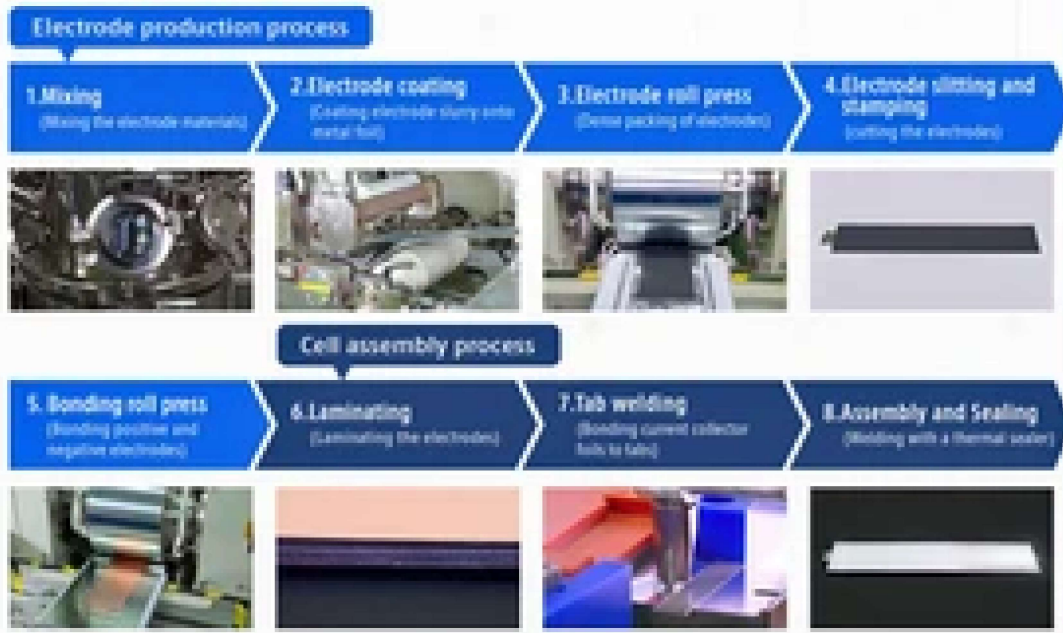
2024 Honda Prologue EV PHOTO BY HONDA

We got to take a peek at this research firsthand. At this point, everyone visiting the battery lab has to wear a lint-free jumpsuit, hair net, and rubber gloves. Before entering the lab, the visitor goes through an airlock where they were greeted with a blast of air to ensure they are totally dust-free. Even the soles of their shoes are treated to several tack-pads to clean off any dirt. Cleanliness is key, as contaminants cause headaches!

In the working lab, various work stations take care of the elements that go into the all-solid-state battery. The cell shown consisted of the two copper-lithium metal anodes that bracket two layers of the solid-state electrolyte, with the cathode sitting in the middle. The cathode uses a special slurry that's applied to an aluminium foil strip.

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Once assembled, this elaborate sandwich has the connection tabs added, and the whole lot is precision-rolled to ensure consistent connectivity ("interface adhesion," in Honda speak) over the entire surface of the assembly. The finished pack is then sealed in a plastic pouch to protect it from moisture. At this point, each of the oblong cells being produced is rated at 0.8-kilowatts.



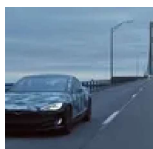
A diagram showing part of the Honda all-solid-state battery production process PHOTO BY HONDA

While the process seems relatively straightforward, it is demanding, and, at this point, agonizingly slow. The key to mass production is to maintain the lab-like environment and precision of the build process, but to ramp everything up to a real-world speed capable of producing the number of batteries needed. To move beyond lab-based production, Honda is set to invest approximately \$400 million (43 billion yen) to build a demonstration production line for its all-solid-state battery. The goal is to start the demonstration line in the spring of 2024.

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The shift to the all-solid-state battery is being touted as a game-changer. The current lithium-ion batteries use a liquid electrolyte, which must be sealed to prevent leakage and must include a separator to prevent a possible short-circuit between the anode and cathode. These batteries are also more susceptible to the deterioration caused by the heat created by a repeated charge-discharge cycle. In contrast, solid electrolytes are more stable, there is no risk of leakage, there's no need for a separator, and they are less prone to the degradation caused by heat.

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Of course, the fact the all-solid-state battery tends to be lighter and has a higher power density than a lithium-ion battery means it delivers a better driving range, too. Honda says the potential is 1.5 to two times more driving range from a

lighter battery that costs less to produce — talk about win-win-win! The all-solid-state battery also promises better dynamic performance and a shorter charge time, because it's less susceptible to heat. This means an 80-per-cent charge can be pumped into an all-solid-state battery in 15 minutes, which is half (or more) the time required by the best of the current batch of lithium-ion batteries.

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Perhaps the biggest upside is life expectancy. Where a lithium-ion battery typically begins to degrade after 1,000 to 1,500 cycles, a solid-state battery has the potential to maintain 90 per cent of its capacity after 5,000 cycles.



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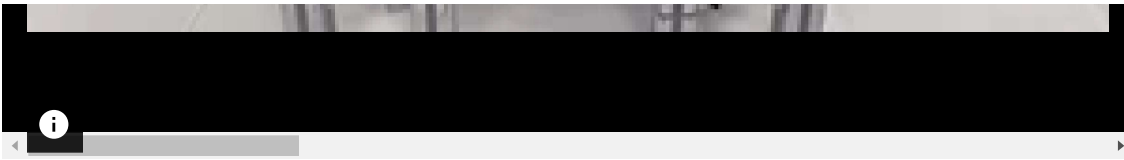
Honda has a number of other clever technologies up its corporate sleeve. The first is a wall of switchable batteries that will work across a range of its product. The commercial battery bank holds 12 batteries; the home version holds four packs. The idea is when your electric scooter needs a power boost, rather than stopping and recharging the two 48-volt batteries, the rider simply goes to the battery bank and replaces the two depleted units with charged ones.

The swap takes less than a minute to accomplish, which sure beats the thumb-twiddling time it takes to recharge a fixed battery. The unspoken benefit of the design is when the scooter is parked in the garage for winter, the battery packs fit into an all-electric snowblower. Beyond this switch in use, the batteries will also fit into a portable “generator,” an all-electric outboard motor, and so the possibilities go.

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Another clever move is an alga that actively eats carbon-dioxide — one gram of Honda's Dreamo alga consumes two grams of CO₂. The beauty is the Honda-bred alga allows the ratio of starch-to-protein to be varied depending upon the end use. The process needs sunlight, water, nitrogen, and phosphorus for food.



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Now, the alga grows to produce protein and carbohydrates while absorbing CO₂. The end product can be used as a meat substitute that's 69 per cent protein. Let the process continue for another three days and the increased carbohydrate content allows it to be used to make plastic substitutes, or a bio-fuel for the HondaJet. It's a somewhat unnerving thought a single product can be food or the fuel needed to cultivate it.

Of the technologies shown at the conference, the one that will *not* likely see the light of day is a closed-circuit fuel-cell setup. The closed-circuit approach means the fuel-cell uses oxygen and hydrogen stored in high-pressure tanks to produce electricity and water. The electricity delivers the demanded power while the water by-product is collected and returned to a storage tank before being split into the oxygen and hydrogen gases used to feed the fuel-cell, and so the cycle goes.

The closed-circuit operation, says Honda, means the process is approaching "100 per cent efficiency." Well, according to the U.S. Department of Energy, hydrogen fuel-cells are generally between 40 and 60 per cent energy-efficient. That's significantly better than the combustion engine's 25-per-cent efficiency, but still well shy of the theoretical potential Honda suggests. Yes, the stated efficiency is for a unit that discards the waste water, but almost doubling the efficiency by saving and reusing it seems very optimistic.

